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012212

D350-607-431
Job Sheet 200921



Part No: D350-607-431

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Basket Strut Retrofit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 10/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19671

Note: IIN-D350-607-3 REV.F IPP REV:A 13.12.30 NEW ISSUE DD VERF: RQ IPP REV:B 14.02.03 D350-607-4
REV.C DD VERF:JLM IPP REV:C 14.06.10 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Packaging 1 - Pick Kit	1 pcs	10/2/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S219102



Part: D350-607-431

Job No: 200921

Serial No/Batch: S219102

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 FAA STC SR002131

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130 QC 4	1 pcs	10/2/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
140 Packaging 3-1 - Stock - B4B 1 pcs		10/2/19	0.00 0.00	QC 4 - 74	DAS 78 9-89
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21 9-89
				Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	1 pcs	10/2/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
150 QC 21 - FG	1 pcs	10/2/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 120 - (Pick Kit)
 Descriptions: 130 - (QC4- 100% Inspect kits for completeness)
 140 - (Identify as per dwg & Stock Location: _____)

145 - (Document Control) Photocopy bluefile & type labels per PPPD350-607-431 CHG003
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	12 Ea (12 ea)	120-Packaging 1 - Pick Kit	5212407
AN4-42A	Bolt	4 Ea (4 ea)	120-Packaging 1 - Pick Kit	5212408
AN6-13A	Bolt	2 Ea (2 ea)	120-Packaging 1 - Pick Kit	5151075-1
D3501-1	Bushing	8 pcs (8 ea)	120-Packaging 1 - Pick Kit	5214052
D3910-5	Crosstube Lug	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5213880
D3910-7	Crosstube Lug	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5178199
D3984-030	Rubber Extrusion, X-tube, 3"	4 pcs (4 ea)	120-Packaging 1 - Pick Kit	5213074
D4775-041	Strut Assembly	2 pcs (2 ea)	120-Packaging 1 - Pick Kit	5214041 5214041
D4776-3	Skidtube Clevis	2 pcs (2 ea)	120-Packaging 1 - Pick Kit	5214041 5214041
D4917-300	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5184853
D4917-310	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5171153
D4917-315	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5125285
D4917-320	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5131161
D4917-332	Placard, Max Load	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5090639
MS21042L4	Nut	16 Ea (16 ea)	120-Packaging 1 - Pick Kit	5214467
MS21042L6	Nut	2 Ea (2 ea)	120-Packaging 1 - Pick Kit	5167655
NAS1149F0432P	Washer (AN960-416L)	24 Ea (24 ea)	120-Packaging 1 - Pick Kit	5214714
NAS1149F0663P	Washer (AN960-616)	4 Ea (4 ea)	120-Packaging 1 - Pick Kit	5167655

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Packaging 1 - Pick Kit	AN4-14A	12	279	0
	AN4-42A	4	96	0
	AN6-13A	2	60	0
	D3501-1	8	95	0
	D3910-5	1	67	0
	D3910-7	1	104	0
	D3984-030	4	104	0
	D4775-041	2	3	0
	D4776-3	2	50	0
	D4917-300	1	15	0
	D4917-310	1	15	0
	D4917-315	1	12	0
	D4917-320	1	11	0
	D4917-332	1	13	0
	MS21042L4	16	2,120	0
	MS21042L6	2	147	0
	NAS1149F0432P	24	1,069	0
	NAS1149F0663P	4	312	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (Q51042)							
Description Work Order Deviation				Disposition							
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	

7.0 CONVERSION & OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT
1	1	1	1		D2530	HANDLE ASSEMBLY
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D3501-1	BUSHING
				1	D3910-5	X-TUBE LUG
				1	D3910-7	X-TUBE LUG
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
				4	D3984-030	RUBBER EXTRUSION, X-TUBE
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
1					D4086-200	PLACARD, MAX LOAD
1					D4086-210	PLACARD, MAX LOAD
		1			D4086-215	PLACARD, MAX LOAD
	1	1			D4086-220	PLACARD, MAX LOAD
	1		1		D4086-232	PLACARD, MAX LOAD
			1		D4086-243	PLACARD, MAX LOAD
				2	D4775-041	STRUT ASSEMBLY
				2	D4776-3	SKIDTUBE CLEVIS
1				1	D4917-300	PLACARD, MAX LOAD
1				1	D4917-310	PLACARD, MAX LOAD
		1		1	D4917-315	PLACARD, MAX LOAD
	1	1		1	D4917-320	PLACARD, MAX LOAD
	1		1	1	D4917-332	PLACARD, MAX LOAD
2	2				AN3-16A	BOLT
		2	2		AN3-20A	BOLT
3	3	3	3		AN4-12	BOLT (DRILLED)
				12	AN4-14A	BOLT
					AN4-22A	BOLT
				4	AN4-42A	BOLT
2	2				AN5-17A	BOLT
		2	2		AN5-21A	BOLT
				2	AN6-13A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
					AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
2	2	2	2		MS21042L5	NUT (OR MS21042-5)
				16	MS21042L4	NUT (OR MS21042-4)
				2	MS21042L6	NUT (OR MS21042-6)
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	24	NAS1149F0432P	WASHER
2	2	2	2		NAS1149F0563P	WASHER
				4	NAS1149F0663P	WASHER

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Revision: F

Date: 18.11.21